

Addon Mig Series Machines are IGBT Based Multi Process Equipment with CC/CV Characteristics Welding Power Sources With Soft Switching Technology And Are Used For GMAW/FCAW/Manual Metal Arc Welding and also for Scratch Start Argon Except Al & Mg Alloys



All India Supply



DDON



- » Advanced Soft Switching Inverter **Technology and High Efficiency**
- » Compact & Lighter in Weight.
- » Digital Display Meter
- » Easy Arc Striking
- » High Efficiency ,Better Power Factor
- » Can be used for MMA/MIG both

## **BASIC OUT FIT**

## » Power Source

- » Earthing Cable & Clamp
- » Wire Feeder with 5 meter Interconnecting Cable
- » MIG Torch
- » Regulator, Flow Meter with Gas Pre-Heater



## TECHNICAL SPECIFICATIONS

Parameters	Addon MIG-350	Addon MIG-400	Addon MIG-500
Rated In Put Voltage	380-440 Volts, 3 Phase, 50 Hz	380-440 Volts, 3 Phase, 50 Hz	380-440 Volts, 3 Phase, 50 Hz
Input Power	15 KVA	17.5 KVA	24.5 KVA
Out Put Volate	16-31	16-34	16-39
Current Range	60-350	60-400	60-500
Wire Dia	0.80 to 1.20	0.80 to 1.20	0.80 to 1.60